

Date: Thursday, 23/11/2006 9:57:20 AM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
Job Number : 29674
Estimate Number : 10804
P.O. Number : *NIA*
This Issue : 23/11/2006 S.O. No. : *NIA*
Prsht Rev. : NC
F.rst Issue : *NIA* Type : SMALL / MED FAB
Previous Run : 00015
Written By :
Checked & Approved By : *UL*
Comment :

Drawing Name : D206549013
Part Number : D206547043
Drawing Number : DISASSEMBLE
Project Number : *NIA*
Drawing Revision : *NIA*
Material : *NIA*
Due Date : 23/11/2006 Qty: 1 Um: Each

Additional Product

DART		TEL.: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D206-549-013	CHG	CHG002
DESC.	Avionics Console	STC	SH89-28
LOT	B25406	STC	SR00551NY
MODEL	206A/B/L/L1/L3/L4	STC	
MADE IN CANADA			

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
REMOVE FROM STOCK

1 X D206-549-013 B

*25406**u 20-11-23*

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
DISASSEMBLE KIT (D206-547-043 REQ'D)

D206-547-043 B

*25109**OB 06/11/23 (1)*

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
RESTOCK ALL OTHER PARTS
RECORD PART NUMBERS AND B/N'S:

D206-54711 B25579 x2

M520470AD 4-5 M17243 x28

AN960TD 10L M18235 x14

M527039-1-08 M15924 x14

D2163 B21924 x1

*Item Disassembly**OB 06/11/23*

Date: Thursday, 23/11/2006 9:57:20 AM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D206549013

Job Number: 29674

Part Number: D206547043

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REPACKAGE D206-547-043 PER PPP

USING NEW B/N -

PAPERWORK AND LABELS REQ'D

REV A 0506/11/23 ①

5.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

U 6/11/23 ①

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SP 04/11/23 ①

Job Completion



u 20.11.23

Date: Friday, 1/6/2006 8:44:55 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HIGH SLOPE CONSOLE INSTALLATION
Job Number	: 25406		
Estimate Number	: 11629		
P.O. Number	: N/A	Part Number	: D206549013
This Issue	: 1/6/2006	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: N/A
Previous Run	: N/A	Material	: N/A
	Type : SMALL / MED FAB	Due Date	: 1/17/2006
Written By	: <u>SEE COMMENT BELOW</u>	Qty:	10
Checked & Approved By	: <u>SEE ABOVE DATE & USER</u>	Um:	Each
Comment	: Est Rev:A New Issue 06-01-03 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD206-549-013 CHG001

Date

rec'd 06/02/20 CJ

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2163	Angle
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Qty	Part Number	Description	Batch
✓ 1	D2163	Cap Angle	B21724

4.0	D206547043	Avionics Console
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Qty	Part Number	Description	Batch
✓ 1	D206-547-043	Avionics Console	B25109

REFERENCE ONLY

5.0	D20654711	Angle, Console
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Qty	Part Number	Description	Batch
✓ 2	D206-547-11	Angle, Console	B25579

Date: Friday, 1/6/2006 8:44:55 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HIGH SLOPE CONSOLE INSTALLATION

Job Number: 25406

Part Number: D206549013

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 28.0000 Each(s)/Unit Total: 280.0000 Each(s)

Qty	Part Number	Description	Batch
✓ 28	MS20470AD4-5	Rivet,	M17243

7.0

AN960JD10L

Washer



Comment: Qty.: 14.0000 Each(s)/Unit Total: 140.0000 Each(s)

Qty	Part Number	Description	Batch
✓ 14	AN960JD10L	Washer	M18235

8.0

MS27039108

Screw



Comment: Qty.: 14.0000 Each(s)/Unit Total: 140.0000 Each(s)

Qty	Part Number	Description	Batch
✓ 14	MS27039-1-08	Screw	M15924

6/01/10 (10)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C 206102121 10

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REFERENCE

Identify and pack for shipping as per PPP D206-549-013

Location:

PPP Rev: Draft

C 206102121 10

te: Friday, 1/6/2006 8:44:55 AM
er: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HIGH SLOPE CONSOLE INSTALLATION

Job Number: 25406

Part Number: D206549013

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

545 06/02/22

(10)

2706/02/22

Job Completion



REFERENCE ONLY